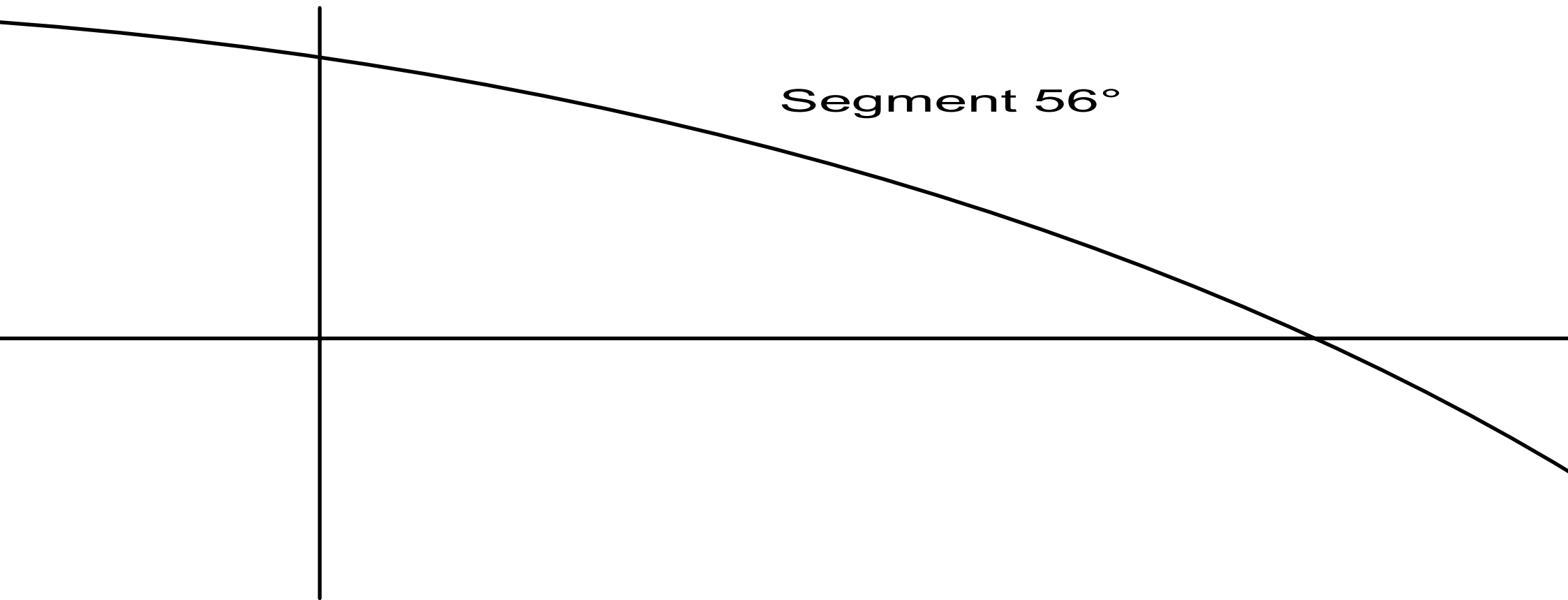


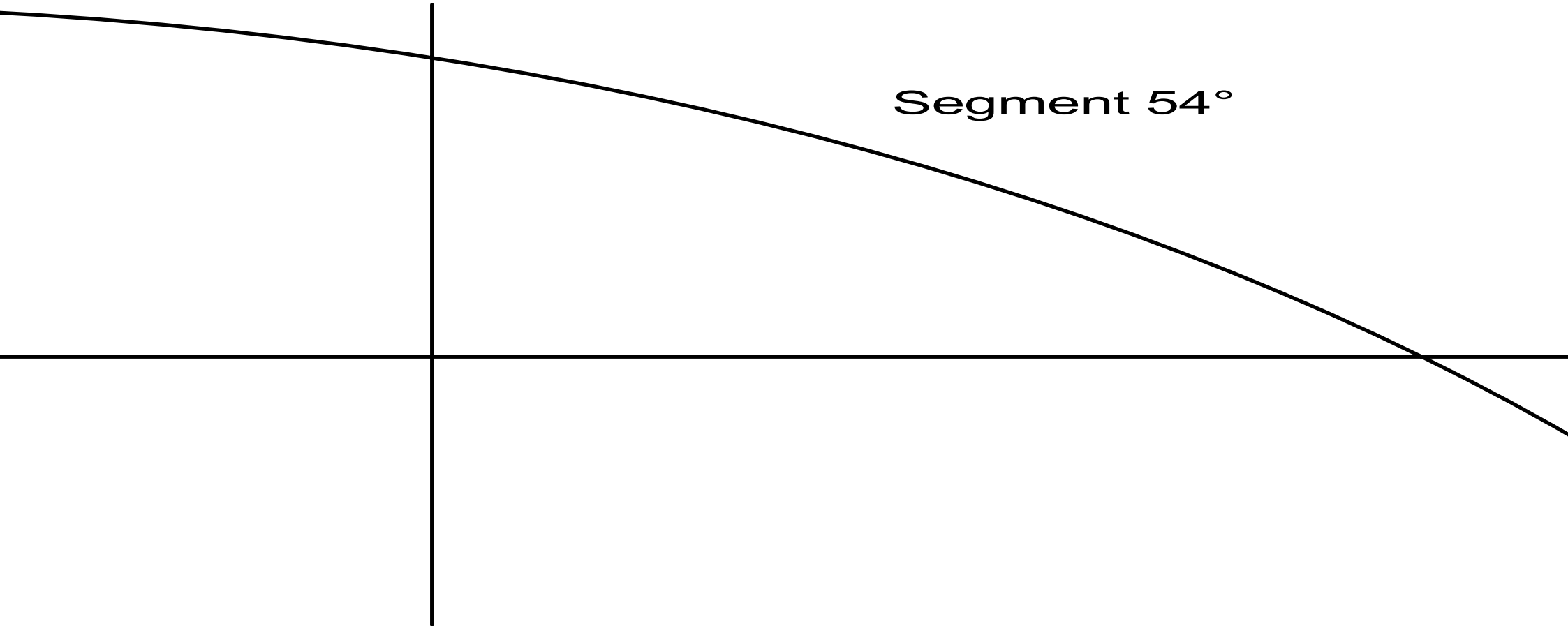
Height of rollers and drive axle should be chosen to keep the bottom side of the table 50mm above the top of the bottom plate. Otherwise, increase the distance between table and bottom plate such that the table is leveled.

Bottom plate is 12 mm plywood, table is 18mm  
Bottom plate should be designed longer than table to accommodate the drive system.





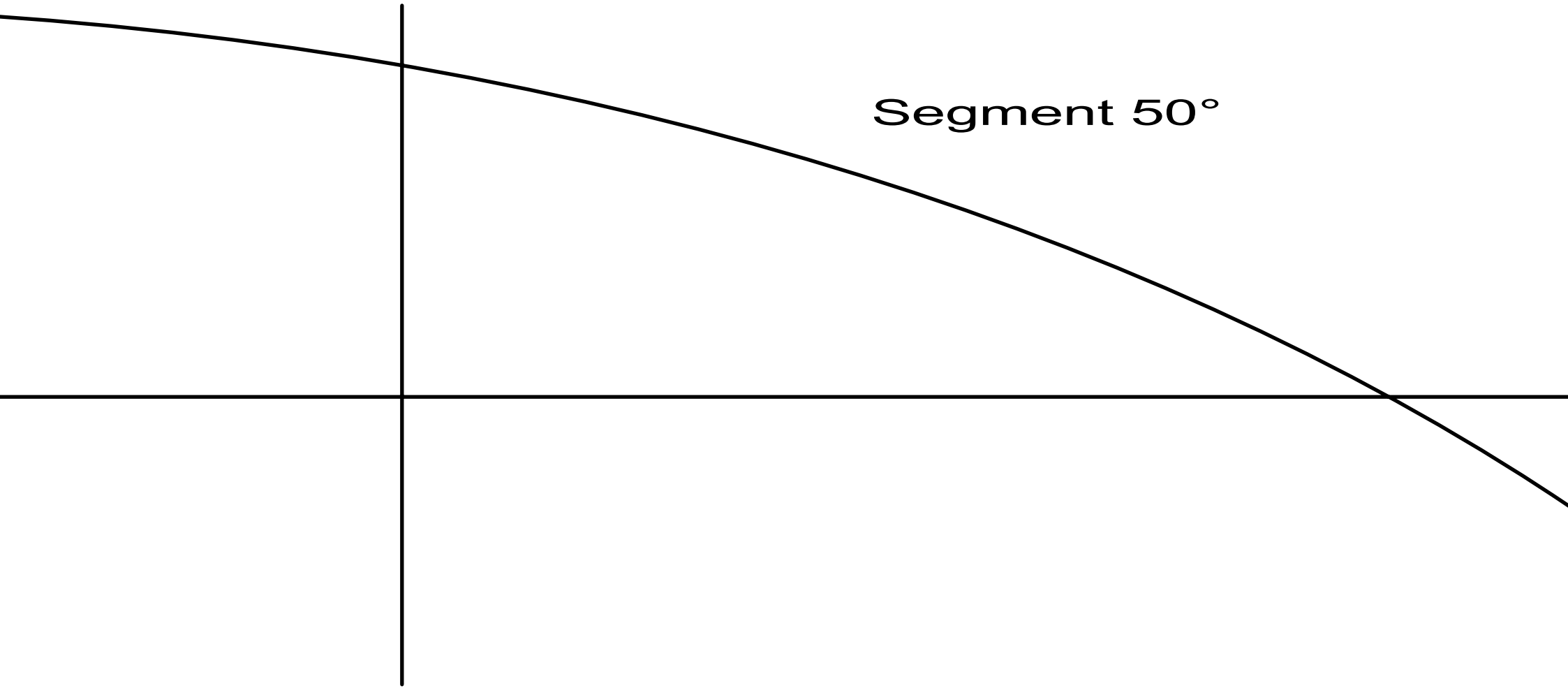
Segment  $56^\circ$



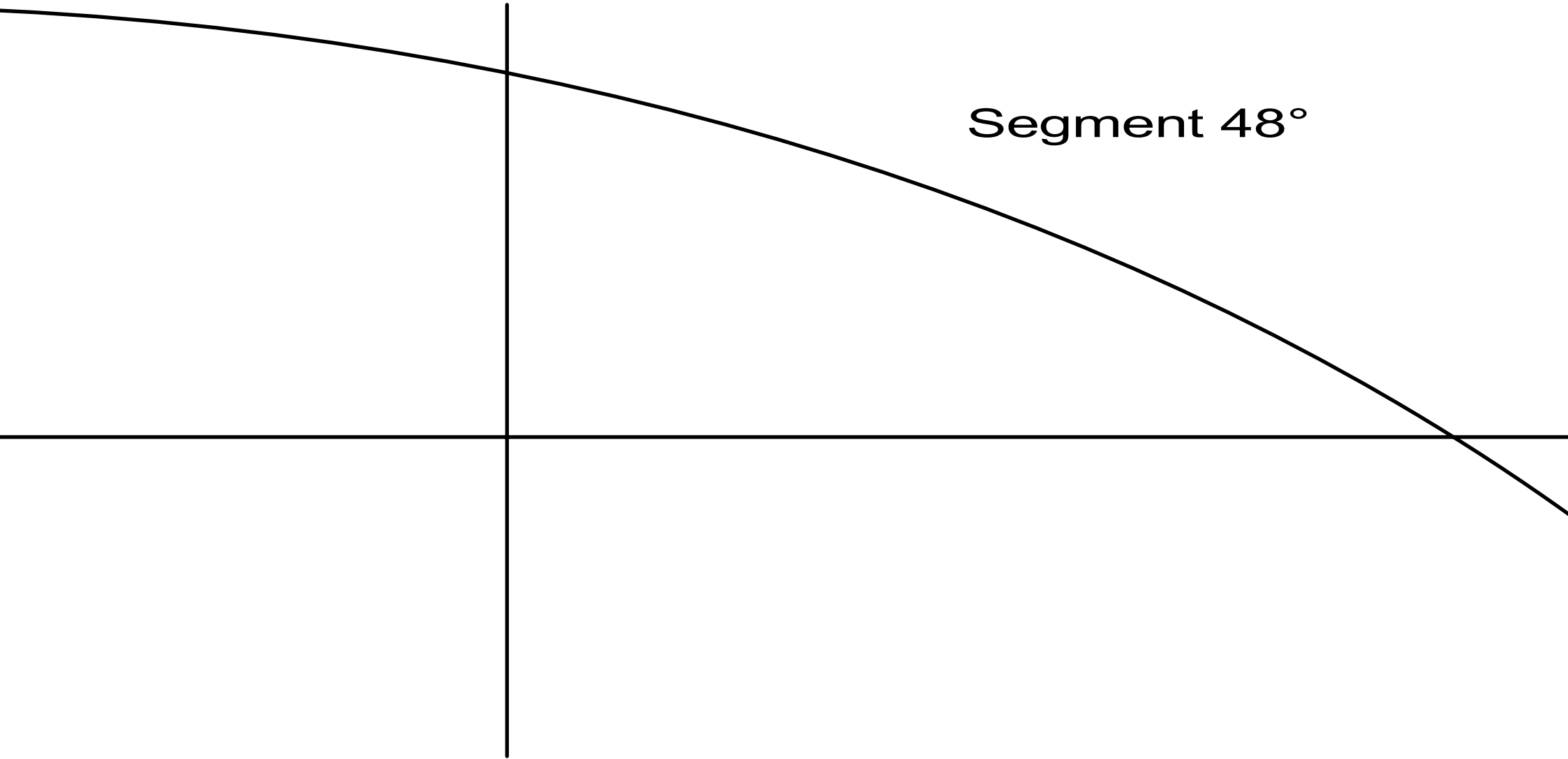
Segment 54°



Segment  $52^\circ$



Segment 50°



Segment 48°



Segment  $46^\circ$